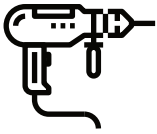


# ANKERBOLT M6 x 30mm

## FITTING INSTRUCTIONS



### Tools Required

Drill (with a 6mm masonry bit)  
10mm spanner or socket wrench



### Instructions

1. Drill a 6 mm hole, 45mm deep. (See diagram below)
2. Remember to OVER drill the depth of the hole by 15mm.
3. Clean hole of any debris by brushing and blowing. (A straw is useful for this).
4. Screw the Ankerbolt into the hole whilst applying slight pressure.
5. Tighten until the head of the bolt is seated against the bracket and the bracket is firmly fixed against the wall. Do not tighten more than 1/4 turn.

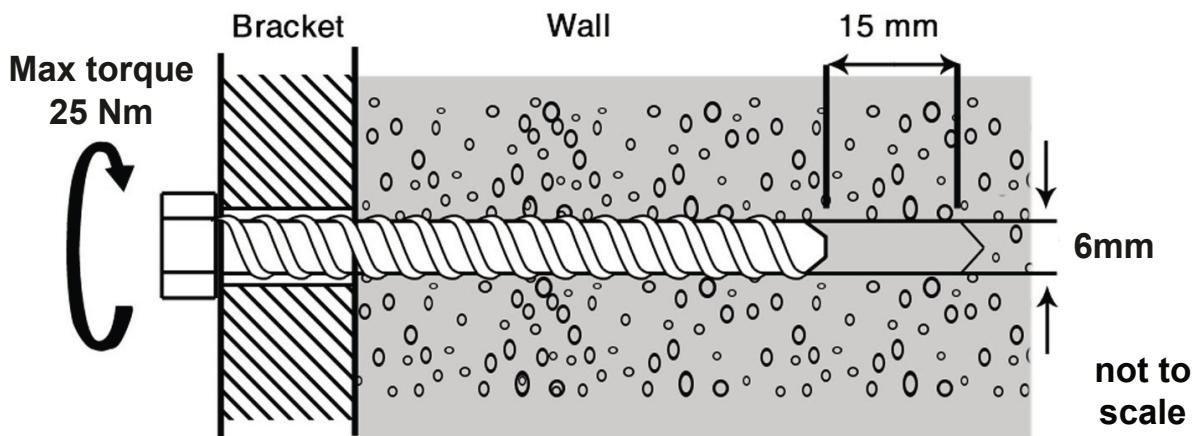
### Notes

Always over drill the hole depth to allow for dust and debris.

Use a socket wrench whilst applying a slight pressure to the bolt. This helps start its self tapping action. If resistance is felt causing a high torque, unscrew the bolt one turn, then continue screwing it in.

The anchor does not require a preload torque to ensure a fix, the torque applied should be necessary to hold whatever is being fixed in place.

If an impact wrench is to be used as means of installation, it must be torque controlled and the maximum tightening torque must not exceed 25 Nm.



Tradesignz Manufacturing Ltd  
Unit 15, Bay 4, Vickers Industrial Estate  
Mellishaw Lane, Morecambe, LA3 3EN  
01524 841726  
sales@tradesignz.com | www.tradesignz.com